

PATENT COOPERATION TREATY

PCT

REC'D	20	OCT	2000
WIPO			PCT

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

International Patent Classification (IPC) or national classification and IPC IPC(7): B03D 1/02, 1/006, 1/008, 1/01, 1/012, 1/014 and US Cl.: 209/ 166, 167; 252/61 Applicant VERSITECH INC. 1. This international preliminary examination report has been prepared by this International Examining Authority and is transmitted to the applicant according to Article 36. 2. This REPORT consists of a total of sheets heets where the basis for this report and/or sheets containing rectifications made before (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT). These annexes consist of a total of sheets. 3. This report contains indications relating to the following items: 1	cant's or agent's file reference	R FURTHER ACTION	See Notif Preliminary	ication of Transmittal of International Examination Report (Form PCT/IPEA/416)
International Patent Classification (IPC) or national classification and IPC (IPC(7): B03D 1/02, 1/006, 1/008, 1/01, 1/012, 1/014 and US Cl.: 209/ 166, 167; 252/61 Applicant VERSITECH INC. 1. This international preliminary examination report has been prepared by this International Examining Authority and is transmitted to the applicant according to Article 36 2. This REPORT consists of a total of sheets. This report is also accompanied by ANNEXES, i.e., sheets of the description, chaims and/or drawn been amended and are the basis for this report and/or sheets containing rectifications made before (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT). These annexes consist of a total of sheets. 3. This report contains indications relating to the following items: 1	national application No. Ir	rnational filing date (day/r	nonth/year)	Priority date (day/month/year)
Applicant VERSITECH INC. 1. This international preliminary examination report has been prepared by this International Examining Authority and is transmitted to the applicant according to Article 36 2. This REPORT consists of a total of sheets. This report is also accompanied by ANNEXES, i.e., sheets of the description, claims and/or drawn been amended and are the basis for this report and/or sheets containing rectifications made before (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT). These annexes consist of a total of sheets. 3. This report contains indications relating to the following items: 1. X. Basis of the report 11. Priority 11. Non-establishment of report with regard to novelty, inventive step or industrial applications and explanations supporting such statement VI. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applications and explanations supporting such statement VI. Certain defects in the international application VIII. Certain observations on the international application	7/US99/18055	99 AUGUST 1999		11 AUGUST 1998
1. This international preliminary examination report has been prepared by this International Examining Authority and is transmitted to the applicant according to Article 36. 2. This REPORT consists of a total of sheets. This report is also accompanied by ANNEXES, i.e., sheets of the description, claims and/or draw been amended and are the basis for this report and/or sheets containing rectifications made before (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT). These annexes consist of a total of sheets. 3. This report contains indications relating to the following items: 1. X. Basis of the report 11. Priority 11. Non-establishment of report with regard to novelty, inventive step or industrial application. 2. V. X. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial citations and explanations supporting such statement. 2. VI. Certain defects in the international application. 2. VII. Certain observations on the international application.	national Patent Classification (IPC) or (7): B03D 1/02, 1/006, 1/008, 1/01,	itional classification and IF 012, 1/014 and US Cl.:	PC 209/ 166, 167	?; 252/61
Examining Authority and is transmitted to the applicant according to Article 36. This REPORT consists of a total of sheets. This report is also accompanied by ANNEXES, i.e., sheets of the description, claims and/or drawn been amended and are the basis for this report and/or sheets containing rectifications made before (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT). These annexes consist of a total of sheets. This report contains indications relating to the following items: X				
3. This report contains indications relating to the following items: 1	This REPORT consists of a total This report is also accompanibeen amended and are the backsee Rule 70.16 and Section	of sheets. d by ANNEXES, i.e., sheets for this report and/or she of the Administrative	according to ets of the desc	Article 36 ription, claims and/or drawings which have g rectifications made before this Authority.
Basis of the report I			ems	
Date of submission of the demand Date of completion of this report	Basis of the report I			
09 MARCH 2000			,	•
08 MARCH 2000 01 OCTOBER 2000	MARCH 2000		OCTOBER.	2000
Name and mailing address of the IPEA/US Commissioner of Patents and Trademarks Box PCT Washington, D.C. 20231 Facsimile No. (703) 305-3230 Authorized officer THOMAS M. LITHGOW Telephone No. 703-308-0651	Commissioner of Patents and Trademarks Box PCT Washington, D.C. 20231	TI	HOMAS M. L	

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International a	pplication	No.
-----------------	------------	-----

PCT/US99/18055

I. B	asis of the re	port		
1 Wirl	regard to the	elements of the intern	national application:*	
X	U	onal application as		
	the descripti	• •		
X	pages			, as originally filed
	pages	NONE		, filed with the demand
	pages		, filed with the letter of	
X	the claims:	20.22		
	pages			, as originally filed
	pages		, as amended (together with any	
	pages pages		, filed with the letter of	
	pages		, filed with the fetter of	
X	the drawings	s:		
تنا	pages	none		, as originally filed
	pages	NONE		, filed with the demand
	pages	NONE	, filed with the letter of	
_				
X		e listing part of the		as anigematty filled
	pages			
	pages	NONE	, filed with the letter of	, med with the demand
	pages			
	the language	of publication of	urnished for the purposes of international search the international application (under Rule 48.3(b) mished for the purposes of international preliminary ex).
			or amino acid sequence disclosed in the internation d out on the basis of the sequence listing:	al application, the international
	contained in	the international a	application in printed form.	
	filed togethe	er with the internat	tional application in computer readable form.	
一	=		Authority in written form	
		•	Authority in computer readable form	
H	The statemen	nt that the subsequen	ently furnished written sequence listing does not go	beyond the disclosure in the
		• •	l has been furnished n recorded in computer readable form is identical to ti	ne writen sequence listing has
	been furnished	d.		,
4 X	The amenda	nents have resulted	d in the cancellation of:	
	X the de	scription, pages	none	
	X the cla	ums. Nos	none	
	X the dra	awings, sheets# ig	none	
5 X			(some of) the amendments had not been made, since th	ey have been considered to go
in ti	lacement sheets	which have been furi	s indicated in the Supplemental Box (Rule 70.2(c)) ** mished to the receiving Office in response to an invitation of are not annexed to this report since they do not con-	under Article 14 are referred to ntain amendments (Rules 70.16
		sheet containing suc	h amendments must be referred to under item 1 and	annexed to this report.



INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.

PCT/US99/18055

V.	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability;
	citations and explanations supporting such statement

l statement			
Novelty (N)	Claims	8-11, 22, 25-31	YES
	Claims	1-7, 12-21, 23-24	NO
Inventive Step (IS)	Claims	22	YES
	Claims	1-21 and 23-31	NO NO
	01	1 21	VEC
Industrial Applicability (IA)	Claims	1-31	YES
	Claims	none	NO

2. citations and explanations (Rule 70.7)

Claims 1-3, 6-7 and 12 lack novelty under PCT Article 33(2) as being anticipated by US 5544760 (Benn et al). US('760) discloses the use of rapeseed oil in the flotation of galena.

Claims 1-5,7,12, 14-15, 19-20 and 23-24 lack novelty under PCT Article 33(2) as being anticipated by US 1064723 (Greenway et al). US('723) discloses the use of a number of oils in the flotation of metal sulfides. The oils include among others, eucalyptus oil, thyme, cinnamon, sassafras, pepperment (see column 1, lines 30+).

Claims 1-3,6-7, 12-18, 21 and 23 lack novelty under PCT Article 33(2) as being anticipated by US 2120217 (Harris). US('2217) discloses the flotation of a complex lead-zinc-iron sulfide ore with the use of cornoil and an emulsion of an ester of lauric acid and diethylene glycol. The cornoil may be replaced by any number of oils such as cottonseed oil, olive oil, lard oil etc. (pg.5, lines 45+).

Claims 1-5,7,12-15, 19-20, and 23-24 novelty under PCT Article 33(2) as being anticipated by US 1208171 (Lavers). US('171) discloses the flotation of lead-zinc sulfides with the use of eucalyptus oil and mineral oil.

Claims 1-5.7, 12-15,19-20 and 23 lack novelty under PCT Article 33(2) as being anticipated by US 1102873 (Chapman et al). US('873) discloses the flotation of metal sulfide ores (ie chalcopyrite) with the use of fuel oil and kerosene oil and wood tar oil or essential oils (pg. 2, col. 2, lines 112+).

(Continued on Supplemental Sheet.)



INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.

PCT/US99/18055

Supplemental Box (To be used when the space in any of the preceding boxes is not sufficient)	
Continuation of: Boxes I - VIII	Sheet 10
I. BASIS OF REPORT:	
5. (Some) amendments are considered to go beyond the disclosure as filed: NONE	
V. 2. REASONED STATEMENTS - CITATIONS AND EXPLANATIONS (Conti Claims 8-11 and 25-31 lack an inventive step under PCT Article 33(3) as being obv 4507198. US('723) discloses the early work in flotation which typically employed flotation. Eventually sulfhydryl type collectors were developed for sulfide ore flotation more selective resulting in higher grades and recovery however the cost of the sulficorresponding oil type collectors. US 4507198 seeks to mitigate the cost of a "sulfe promoter" (ie sulfhydryl type collector) by using a portion of an oil type collector in collector. Such a combined collector is noted to achieve the desired grade and recover purchase of the collector reagent.	vious over US 1064723 in view of US oils or oily type collectors in sulfide ore ion. These sulfhydryl type collectors were hydryl type collectors is higher than the recontaining sulfide mineral flotation in combination with the sulfhydryl type
Claim 22 meets the criteria set out in PCT Article 33(2)-(4), because the prior art d butyloctyl oleic acid ester as a collector in the flotation process as set forth in the cl	, 50
NEW CITATIONS NONE	

CCT IDEA 100 /S | + 1 P | / 1 | 1000

PATENT COOPERATION TREATY From the INTERNATIONAL SEARCHING AUTHORITY KOFER GILSON & LIONE I PCT MARC V. RICHARDS BRINKS HOFER GILSON & LIONE POST OFFICE BOX 10087 CHICAGO IL 60610 NOTIFICATION OF TRANSMITTAL OF **TERNA**TIONAL SEARCH REPORT THE DECLARATION S. DOCKET (PCT Rule 44.1) Date of Mailing 18 NOV 1399 (day/month/year) Applicant's or agent's file reference FOR FURTHER ACTION See paragraphs 1 and 4 below 6781/32 International filing date International application No. (day/month/year) PCT/US99/18055 09 AUGUST 1999 Applicant VERSITECH INC. 1. X The applicant is hereby notified that the international search report has been established and is transmitted herewith. Filing of amendments and statement under Article 19: The applicant is entitled, if he so wishes, to amend the claims of the international application (see Rule 46): When? The time limit for filing such amendments is normally 2 months from the date of transmittal of the international search report; however, for more details, see the notes on the accompanying sheet. Where? Directly to the International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland Facsimile No.: (41-22) 740.14.35 For more detailed instructions, see the notes on the accompanying sheet The applicant is hereby notified that no international search report will be established and that the declaration under Article 17(2)(a) to that effect is transmitted herewith. With regard to the protest against payment of (an) additional fee(s) under Rule 40.2, the applicant is notified that: the protest together with the decision thereon has been transmitted to the International Bureau together with the applicant's request to forward the texts of both the protest and the decision thereon to the designated Offices. no decision has been made yet on the protest; the applicant will be notified as soon as a decision is made. 4. Further action(s): The applicant is reminded of the following: Shortly after 18 months from the priority date, the international application will be published by the International Bureau. If the applicant wishes to avoid or postpone publication, a notice of withdrawal of the international application, or of the priority claim, must reach the International Bureau as provided in rules 90 bis 1 and 90 bis 3, respectively, before the completion of the technical preparations for international publication.

all designated Offices which have not been ele	Within 20 months from the priority date, the applicant must perform the prescribed acts for entry into the national phi all designated Offices which have not been elected in the demand or in a later election within 19 months from the date or could not be elected because they are not bound by Chapter II.	
Name and mailing address of the ISA/US	Aythorized officer	Aug Work

Within 19 months from the priority date, a demand for international preliminary examination must be filed if the applicant wishes to postpone the entry into the national phase until 30 months from the priority date (in some Offices even later).

Commissioner of Patents and Trademarks Box PCT Washington, D.C. 20231

THOMAS M LITHGOW/ English WILL

Telephone No. 703-308-0651

Facsimile No. (703) 305-3230

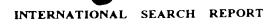
PATENT COOPERATION TREATY

PCT

INTERNATIONAL SEARCH REPORT

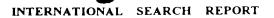
(PCT Article 18 and Rules 43 and 44)

Applicant's or agent's file re 6781/32	ference	FOR FURTHER ACTION	see Notification of (Form PCT/ISA/220	Transmittal) as well as,	of International Search Report where applicable, item 5 below.
International application No.		International filing date	(day/month/year)	(Earliest) I	Priority Date (day/month/year)
PCT/US99/18055		09 AUGUST 1999		1	JUST 1998
Applicant VERSITECH INC.					
This international search rep	opy is be ort consi	een prepared by this Internation transmitted to the Internations of a total of sheets.	itional Bureau.		s transmitted to the applicant
1. Certain claims we	ere foun	d unsearchable (See Box I)			
2. Unity of invention	ı is lack	ing (See Box II).			
3. The international a international search	application was car	on contains disclosure of a rivided out on the basis of the s	equence listing		
		furnished by the applicant s			
		going beyond	the disclosure in the	internations	et that it did not include matter il application as filed.
		transcribed by this Authority	<i>r</i> .		
4. With regard to the title,	X	the text is approved as subm			
		the text has been established	by this Authority t	to read as fo	ollows
5. With regard to the abstrac	:t,				
	X	the text is approved as subm	itted by the applica	nt.	
		the text has been established in Box III. The applicant m international search report, so	nay, within one mo	inth from t	he date of mailing of this
6. The figure of the drawing	s to be p	ublished with the abstract is:			
Figure No		as suggested by the applican	t		None of the figures
		because the applicant failed i	o suggest a figure		Treate of the figures
		because this figure better cha	racterizes the inven	tion	



International application No. PCT/US99/18055

IPC(6) :	SSIFICATION OF SUBJECT MATTER 1803D 1/02, 1/006, 1/008, 1/01, 1/012, 1/014 1209/ 166, 167; 252/61 10 International Patent Classification (IPC) or to both	national classification and IPC	
	DS SEARCHED		
	ocumentation searched (classification system followed 209/ 166, 167; 252/61	d by classification symbols)	
Documentat NONE	ion searched other than minimum documentation to the	extent that such documents are included	in the fields searched
Electronic d NONE	ata base consulted during the international search (na	ame of data base and, where practicable.	search terms used)
C. DOC	UMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where ap	propriate, of the relevant passages	Relevant to claim No.
X	US 5,544,760 A (BENN et al) 13 Aug	gust 1996, entire document.	1-3,6-7, 12
X 	US 1,064,723 A (GREENWAY et al) 1 16-38.	17 June 1913, see col. 1, lines	1-5,7,12, 14-15, 19-20, 23-24
Y			8-11 and 25-31
X	X US 2,120,217 A (HARRIS) 07 June 1938, see pg. 4, col. 2, lines 1-3,6-7,12-18,21 and 23		
X	X US 1,208,171 A (LAVERS et al) 12 December 1916, see entire 1-5,7,12-15 ,19 document.		
X Furth	er documents are listed in the continuation of Box C	See patent family annex.	
A do	ecial estegories of cited documents: cument defining the general state of the art which is not considered be of particular relevance	*T* later document published after the inte date and not in conflict with the appl the principle or theory underlying the	lication but cited to understand
"E" ear	rlier document published on or after the international filing date	"X" document of particular relevance, the considered novel or cannot be considered when the document is taken alone.	e claimed invention cannot be red to involve an inventive step
cit spe	cument which may throw doubts on priority claim(s) or which is ed to establish the publication date of another citation or other social reason (as specified)	*Y* document of particular relevance, the considered to involve an inventive	step when the document is
me	eriment referring to an oral disclosure use exhibition or other same	combined with one or more other suc being obvious to a person skilled in	the art
the	current published prior to the international filing date but later than a priority date claimed	*&* document member of the same paten Date of mailing of the international sea	
	actual completion of the international search MBER 1999	18 NOV 1999	ica report
	mailing address of the ISA/US mer of Patents and Trademarks	Authorized officer - THOMAS M. LITHGOW	m/ Wil-
	n, D.C. 20231 lo (703) 305-3230	Telephone No. 703-308-0651	



International application No. PCT-US99/18055

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No
X	US 1,102,873 A (CHAPMAN et al) 07 July 1914, see entire document.	1-5,7, 12-15, 19 20, and 23
Y	US 4,507,198 A (UNGER et al) 26 March 1985, see the abstract.	8-11 and 25-31
Y	WO 97/25149 (ALLIED COLLOIDS LIMITED) 17 July 1997, see the abstract.	9
	·	
:		

PATENT COOPERATION TREATY

From the INTERNATIONAL PRELIMINARY EXAMINING AUTHORITY To: MARC V. RICHARDS BRINKS HOFER GILSON & LIONE POST OFFICE BOX 10087 CHICAGO II. 60610			PRINKS HOFER GILSON & LIDNE PRINCE DEIVE WRITTEN OHHIO27 2000 U. S. DOCKET
		Date of Mailing (day/month/year)	22 JUN 2000
Applicant's or agent's file reference 6781/32		REPLY DUE w	ithin TWO months MV3 om the above date of mailing
International application No.	International filing date	e (day/mon!h/year)	Priority date (day/month/year)
PCT/US99/18055	09 AUGUST 1999		11 AUGUST 1998
International Patent Classification (IPC) IPC(7): B03D 1/02, 1/006, 1/008, 1/0	or both national classific 1, 1/012, 1/014 and US	cation and IPC CL: 209/ 166, 167; 2	252/61
Applicant VERSITECH INC.			
1. This written opinion is the first (first, etc.) drawn by this International Preliminary Examining Authority 2. This opinion contains indications relating to the following items: 1			
Commissioner of Patents and Tradei Box PCT Washington, D.C., 20231 Facsimile No., (703) 305-3230		THOMAS M	111HGOW / 12/pre (// C/

WRITTEN OPINION

International application No.	
PCT/US99/18055	

I.	Ва	sis of	the opinion					
1.	With	regard	to the elements of the intern	national applicati	on:*			
•	$\overline{\mathbf{x}}$		ternational application as	• •				
	=		scription:	<i>C</i> ,				
	X		•			, as originally filed		
			NONE			, filed with the demand		
			NONE					
		r 8						
	\mathbf{x}	the cla						
		pages				, as originally filed		
		pages				th any statement) under Article 19		
			NONE NONE			, filed with the demand		
		pages	NONE	, filed w	with the letter of			
		the dr	awings:					
	X		none			, as originally filed		
		pages	NONE			, filed with the demand		
			NONE	****	filed with the letter of			
		pages						
	X	the sec	quence listing part of the	description:				
	ш					, as originally filed		
		pages	NONE			, filed with the demand		
		pages	NONE		, filed with the letter of $__$			
		the lan	nguage of publication of	the internation	ne purposes of international so nal application (under Rule 4) urposes of international preliminar			
3.			to any nucleotide and/or he basis of the sequence list		quence disclosed in the internation	nal application, the written opinion was		
			•	_				
	Ш		ned in the international a					
		filed t	ogether with the internat	tional applicat	ion in computer readable forr	n.		
		furnisl	hed subsequently to this	Authority in	written form.			
	\exists	furnis	hed subsequently to this	Authority in	computer readable form.			
	furnished subsequently to this Authority in computer readable form. The statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.							
	The statement that the information recorded in computer readable form is identical to the writen sequence listing has been furnished.							
4	X		imendments have resulte	d in the cance	ellation of:			
		\overline{X}	the description, pages	none				
		[V]		none				
			the claims. Nos.					
_	r		the drawings, sheets/fig	-		and the same of the same of the same		
5	· [ie amendments had not been ma the Supplemental Box (Rule 70	de, since they have been considered to go 2(c)).		
			it sheets which have been fu on as "originally filed"	rnished to the r	eceiving Office in response to an	inversion under Article 14 are referred to		

WRITTEN OPINION

International application No.

PCT-US99/18055

V.	Reasoned statement under R	ule 66.2(a)(ii)	with regard	to novelty.	inventive	step or	industrial	applicabili	ty:
	citations and explanations su	pporting such	statement						

1. statement

Novelty (N)	Claims	8-11, 22, 25-31	YES
•	Claims	1-7, 12-21, 23-24	NO
Inventive Step (IS)	Claims	22	YES
•	Claims	1-21 and 23-31	NO NO
Industrial Applicability (IA)	Claims	1-31	YES
industrial Applicationity (1A)	Claims	none	NO NO

2. citations and explanations

Claims 1-3, 6-7 and 12 lack novelty under PCT Article 33(2) as being anticipated by US 5544760 (Benn et al) US(760) discloses the use of rapeseed oil in the flotation of galena.

Claims 1-5,7,12, 14-15, 19-20 and 23-24 lack novelty under PCT Article 33(2) as being anticipated by US 1064723 (Greenway et al). US(723) discloses the use of a number of oils in the flotation of metal sulfides. The oils include among others, eucalyptus oil, thyme, cinnamon, sassafras, pepperment (see column 1, lines 30+).

Claims 1-3,6-7, 12-18, 21 and 23 lack novelty under PCT Article 33(2) as being anticipated by US 2120217 (Harris). USC2217) discloses the flotation of a complex lead-zine-iron sulfide ore with the use of cornoil and an emulsion of an ester of lauric acid and diethylene glycol. The cornoil may be replaced by any number of oils such as cottonseed oil, olive oil, lard oil etc. (pg.5, lines 45+).

Claims 1-5,7,12-15, 19-20, and 23-24 novelty under PCT Article 33(2) as being anticipated by US 1208171 (Lavers) US(171) discloses the flotation of lead-zinc sulfides with the use of eucalyptus oil and mineral oil.

Claims 1-5,7, 12-15,19-20 and 23 lack novelty under PCT Article 33(2) as being anticipated by US 1102873 (Chapman et al) US('873) discloses the flotation of metal sulfide ores (ie chalcopyrite) with the use of fuel oil and kerosene oil and wood tar oil or essential oils (pg. 2, col. 2, lines 112+).

(Continued on Supplemental Sheet.)



WRITTEN OPINION

International application No.

PCT/US99.18055

Supplemental Box

(To be used when the space in any of the preceding boxes is not sufficient)

Continuation of: Boxes I - VIII

Sheet 10

TIME LIMIT:

The time limit set for response to a Written Opinion may not be extended 37 CFR 1.484(d). Any response received after the expiration of the time limit set in the Written Opinion will not be considered in preparing the International Preliminary Examination Report.

V. 2. REASONED STATEMENTS - CITATIONS AND EXPLANATIONS (Continued):

Claims 8-11 and 25-31 lack an inventive step under PCT Article 33(3) as being obvious over US 1064723 in view of US 4507198. US('723) discloses the early work in flotation which typically employed oils or oily type collectors in sulfide ore flotation. Eventually sulfhydryl type collectors were developed for sulfide ore flotation. These sulfhydryl type collectors were more selective resulting in higher grades and recovery however the cost of the sulfhydryl type collectors is higher than the corresponding oil type collectors. US 4507198 seeks to mitigate the cost of a "sulfer containing sulfide mineral flotation promoter" (ie sulfhydryl type collector) by using a portion of an oil type collector in combination with the sulfhydryl type collector. Such a combined collector is noted to achieve the desired grade and recovery while reducing the ongoing cost of the purchase of the collector reagent.

Claim 22 mosts the criteria set out in PCT Article 33(2) (4), because the prior art does not teach or fairly suggest the use of 2 butyloctyl observated ester as a collector in the flotation process as set forth in the claim.

NONE